



PROPERTIES

Grey, fine-grained and high-strength concrete for laminating

APPLICATIONS

Production of thin-walled, frost- and weather-resistant concrete objects using the laminating technique

Applicable for indoor and outdoor use.

COMPOSITION

Binder according to DIN EN 197, aggregates, admixtures

SUBSTRATE / FORMWORK

When concreting onto existing concrete, the substrate must be clean, load-bearing and dust-free.

VERARBEITUNG

Working temperature

Do not apply at air, material and substrate temperatures below +5 °C and above +30 °C.

Working time

approx. 20 minutes (times refer to +20°C and 65% relative humidity.) Mortar that has already set must not be diluted with additional water, mixed and further processed.

Mixing / Preparation

Mix bag contents (25 kg) with approx. 3.75 litres of clean water without lumps to a soft paste-like consistency. A whisk is recommended for mixing. Mixing is facilitated if only 75 % of the dry mass and 100 % of the intended amount of water are initially added and mixed with a whisk until a flowable consistency is achieved. The remaining dry mass can then be added and stirred in.

A compulsory mixer is recommended for mixing larger quantities. The mixed mass can only be processed for approx. 20 minutes. Only mix as much material as can be applied consistently within the processing time. Up to 20 g of cement-compatible colour pigments can be added per kg of dry mass.

Application / Processing

The material is applied quickly immediately after mixing. When applying several layers, keep a time interval of about one day between the layers and pre-wet the substrate each time.

Setting / Hardening

Protect from too rapid water extraction by sun, wind or draught.

Low temperatures delay, high temperatures accelerate solidification and hardening.

Tool cleaning

Clean tools and equipment with water immediately after use.

Other information

As a rule, no additives may be added.

However, the addition of up to 15 % RAPIZEM accelerator is permissible if required.

CONSUMPTION / YIELD

Consumption: approx. 2 kg/l

Yield: 12.5 l wet mortar per 25 kg bag

TECHNICAL DATA

Processing temperature:	+5 °C to +30 °C
Working time at 23 °C:	approx. 20 minutes
Water requirement:	approx. 3.75 litres per 25 kg
Mixing time:	approx. 2 minutes
Compressive strength after 28 days:	≥ 50 N/mm ²
Flexural strength:	≥ 5 N/mm ²
Grain size:	0-0.5 mm
Hue:	grey

DELIVERY FORM

25 kg bag, 5 kg bag

STORAGE

Store in a dry and appropriate place.

Can be stored for at least 12 months from the date of production in the sealed original container.

SAFETY INSTRUCTIONS

The product reacts strongly alkaline with moisture/water. Therefore protect eyes and skin. Wear rubber gloves when applying the product manually. In case of contact with skin, rinse with plenty of water. In case of eye contact, consult a doctor immediately. Observe further instructions in the safety data sheet.

GISCODE: ZP1 (cementitious products, low in chromate).

DISPOSAL

Dispose of in accordance with official regulations. Empty containers should be recycled. Material residues can be disposed of according to the Waste Catalogue Ordinance under waste code 17 01 01 (concrete) or 10 13 14 (concrete waste and concrete slurry).

GENERAL INSTRUCTIONS

The information in this leaflet only represents general recommendations. Should any questions arise in a specific application, please contact our responsible technical sales consultant or our online forum <https://betonsprechstunde.moertelshop.com>. Due to the use of natural raw materials, the stated values and

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Effective date: 6/12/2021, Version: 1.0 (replaces all previous versions)