# **SPUMATOR SIMPLEX**

**Operating instructions** 





## Intended use

The foam generator SPUMATOR SIMPLEX is used for the simple preparation of fine-pored foam as required for the production of porous lightweight concrete.

An air compressor is required to operate the unit. The foam quantity produced is up to 120 litres of foam per minute.

Only foam agents intended for the production of porous lightweight concrete may be used. The use of flammable or explosive substances (fire and explosion hazard) and the use of the unit in the food sector are not permitted.

The manufacturer accepts no liability for damage resulting from unauthorised modifications to the unit or improper use.

## **First commissioning**

• A Carefully read the information in the safety instructions section. Before operating the unit, you must have read these operating instructions and observed and understood all the instructions given.

- Check the unit for any transport damage.
- Make sure that all protective devices of the appliance are present and properly installed and that all safety instructions have been observed.

# Setting up and filling the unit

- Place the liquid container (1) of the unit on a firm and level surface in such a way that it cannot tip over.
- Fill the container with a maximum of 50 litres of water, add the appropriate amount of foaming agent and stir the mixture by hand.
- Close the liquid container with the container lid (2).
- Use the 3 m connection hose (3) to connect the foam pipe (4) to the container lid.
- Make sure that the connectors engage properly and that the valve of the foam pipe is closed.
- Use a compressed air hose with suitable quick couplings to connect your air compressor to the container lid.
- Make sure that the air outlet valve of the compressor is <u>closed</u>.

## Starting the foam preparation

- Only now open the air outlet valve of the compressor to supply the unit with compressed air.
- Open the foam valve (5) at the inlet of the foam pipe to start foam preparation.
- The foam quality (foam weight per unit volume) can be adjusted as required using the control valve next to the compressed air connection on the container lid.

# Finishing the foam preparation

- To temporarily interrupt the operation, operate the foam valve at the inlet of the foam pipe.
- After finishing work, <u>first cut off the compressed air supply</u> by closing the air outlet valve on the compressor and removing the compressed air hose, then open the foam valve (5) to let the remaining pressure escape from the unit. It takes about 30 seconds for the pressure to escape completely.
- ATTENTION: Never loosen the connectors of the connection hose (3) while the unit is under pressure.
- After the remaining pressure has escaped from the appliance, all components can be dismantled and cleaned.

## Cleaning

- To ensure a fine-pored and stable foam quality in the long run, we recommend rinsing the unit thoroughly with water at the end of each working day. To do this, the unit is put into operation as described above, but the container is only filled with pure water. A rinsing time of approx. 30 seconds is usually sufficient.
- The liquid container should also be rinsed with clean water.

# Safety instructions

- ▲ Read these instructions carefully and keep them for future use.
- △ Only use the unit for the work listed in the "Intended use" section.
- ▲ Before each use, carefully check all protective devices for proper intended function and only operate the unit with complete and undamaged protective devices.
- ▲ Before each use, check that the moving parts function properly and are not jammed and that no parts are missing, damaged or incorrectly fitted.
- ▲ Replace defective, damaged or worn parts immediately with original spare parts.
- Damaged and illegible safety labels must be replaced.
- △ Do not use any non-recommended accessories.
- ▲ Do not make any unauthorised modifications to the unit or parts of the unit.

- ▲ The unit may only be equipped, used and maintained by persons who are familiar with it and have been informed about the dangers.
- ▲ Maintenance work as well as repair and replacement of damaged protective devices may only be carried out by a recognised specialist workshop, unless otherwise stated in the operating instructions.
- ▲ Keep the unit disconnected from the compressed air supply while it is being cleaned, maintained or repaired.
- ▲ The unit may only be set up and operated on firm, level and non-tipping ground.
- $\triangle$  Keep the stand free from tripping hazards.
- ▲ Do not leave the appliance unattended during operation.
- ▲ Keep children away from the unit.
- △ Observe the local accident prevention regulations and safety regulations in the working area.
- ▲ Store unused equipment in a dry, locked place out of the reach of children.

### **Residual risks**

Even if the unit is used as intended, there may still be residual risks despite compliance with all relevant safety regulations. They can be minimised if the operating instructions, the safety instructions and the intended use are observed.

#### Maintenance

Your foam generator is largely maintenance-free. Nevertheless, observe the following points to maintain the value of the unit for a long time.

- Check the unit regularly for wear and functional defects and replace worn or damaged parts. During such inspections, pay particular attention to moving parts, screw connections and protective devices.
- The unit must be disconnected from the compressed air supply when repair work is required. It must not be put into operation during repair.
- Protective devices removed for repair must be properly refitted.
- Only unmodified original spare parts may be used.

## **Technical data**

Air requirement min. (economy mode)	90 l/min
Foam output in economy mode	40 l/min
Air requirement in normal operation	350 l/min
Foam output in normal operation	120 l/min
Maximum filling quantity	55 I
Minimum filling quantity	51
Weight approx.	15 kg
Dimensions LxWxH	40 cm x 40 cm x 65 cm

#### Warranty

Backstein Engineering GmbH grants a warranty of 24 months from the date of purchase on this device. Please keep the proof of purchase in order to be able to make warranty claims.

Parts subject to wear and tear and damage due to improper use (see section "Intended use") are excluded from the warranty.

During the warranty period, defects due to material and manufacturing faults will be repaired free of charge or the unit will be replaced. In the event of a warranty claim, the term of the original warranty will not be extended.

In the event of a warranty claim, please return the unit together with a copy of the proof of purchase to the address given on the back of this brochure.

In the event of unauthorised intervention by a third party, the warranty claims will expire.

# Troubleshooting

Malfunction	What to do?	
No foam	No or too little compressed air	
	Check compressed air supply	
	Check connection lines for damage	
	Open compressed air valve on compressor	
	Foam line blocked	
	Open foam valve	
	Check connection hose for kinks	
Foam disintegrates too	Unit contaminated	
quickly	Clean the unit	
	Compressed air not oil-free	
	Ensure oil-free compressed air	
	Foaming agent spoiled	
	Fill unit with fresh water and foam concentrate	

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